



Operation Manual

Coolant Pump with motor
(Model : CX)

HMP-1817E

Please read this manual before you use this pump.

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1. Before use

1) Introduction

Before use, please read this Operation Manual carefully and use Coolant Pump with motor after you understand all the contents.




- a) This manual is for correct and safe use of the unit.
- b) Please observe method of use and restrictions described in this manual.
- c) Method of use not described in this manual and use deviating from the restrictions described in this manual will result in a risk of human injury and/or damage to property due to stop of function and/or damage of pump, etc..
Do not use the unit in a method not described in this manual and/or deviating from the restrictions described in this manual.
If you use the unit in a method not described in this manual, it is fully due to your responsibility.
- d) As a result of design change or improvement, the product you bought may differ from the contents described in this manual.
- e) If you have any question about the unit you bought or the contents of this manual, please contact to our sales and marketing group of industrial hydraulics department.

2) Collation of your purchase and model No. you ordered

When you receive the Coolant Pump with motor, please compare your order with model number written in the nameplate of Coolant Pump and motor.


3) Safety matters

In this manual, necessary matters to use the unit correctly and safely are marked with the following symbols.

- | | |
|--|--|
|  DANGER | : Serious danger which may result in death or serious injury if not avoided. |
|  WARNING | : Potential danger which may result in death or serious injury if not avoided. |
|  CAUTION | : Potential danger which may result in minor or moderate injury or damage to property. |

2. Notes concerning safety

1) Notes on mounting, removal and installation of product

- | | |
|---|--|
|  DANGER | : When you carry the pump, please do not lift the pump up by hands. Please make sure to use hanging bolt of motor and hang the pump up by whist, etc..
While you hang and carry the product (the product is being hung), please do not approach it. |
|---|--|

⚠ WARNING : When using hanging bolts, please use them after you check they are firmly tightened. After installation of product to the machine, please do not hang up the whole machine by hanging bolts of motor. It may result in damage to hanging bolts, injury due to overturn, and damage of the machine.

⚠ WARNING : Please do not lift up only the pump sides and do not subject it to impact. It may cause trouble.

⚠ WARNING : Personnel having expertise must mount, remove and install the product.

⚠ WARNING : Before mounting, removal and installation of the product, please make sure to turn the power OFF and take action to remove the remaining pressure in the circuit. After operation, since Coolant Pump, motor and coolant may be very hot, please take that action after you check an appropriate temperature (30°C~40°C) is achieved.

⚠ WARNING : Please do not put flammable objects around the motor. It may cause a risk of fire.

⚠ WARNING : Please do not put objects which disturb free air draft around the motor. It will disturb the cooling and it may cause a risk of explosion, fire or scald due to abnormal heating.

⚠ CAUTION : Please do not get on, beat or apply a force to the product. It may cause an human injury and/or damage to product.

2) During operation

⚠ WARNING : Please use product within the range of specified operating conditions such as ambient temperature, temperature of coolant, etc.. If you use beyond this range, it may cause malfunction, damage to product and fire.

⚠ WARNING : In case of power failure, make sure to stop the operation immediately. In case of sudden recovery, the pump and the motor may begin to work and it may cause human injury.

⚠ WARNING : In case of abnormal condition, make sure to stop the operation immediately. It may cause a risk of electrical shock, human injury and fire.

⚠ CAUTION : Since the pump and the motor becomes very hot during operation, please do not touch them by bare hands.

3) Maintenance

⚠ CAUTION : Please do not disassemble or reconstruct the product without our approval in writing. If the product is disassembled or reconstructed without our approval, since it is beyond the scope of our warranty, we shall not have no responsibility to such disassembly or reconstruction.

3. Notes on handling and use

CAUTION : Please observe the following cautions for handling and use.

1) Explanation of Model No.

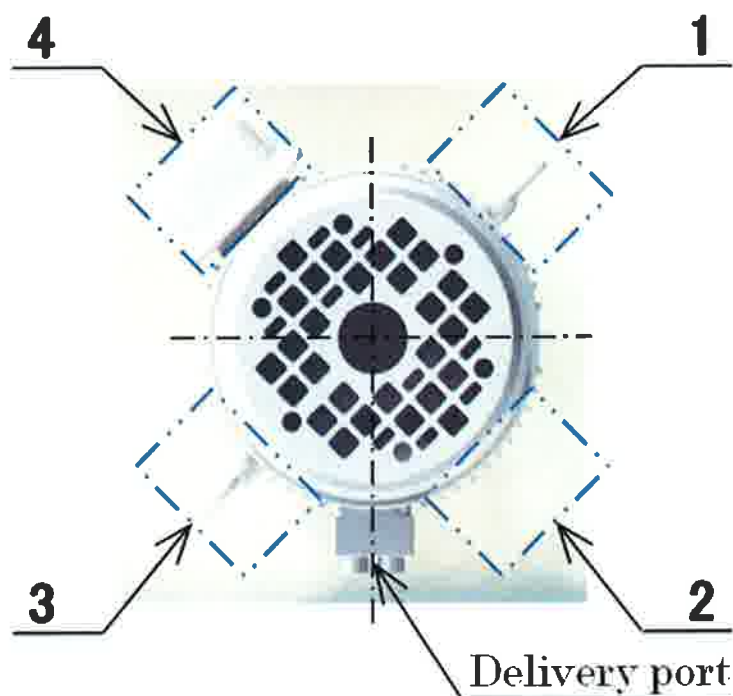
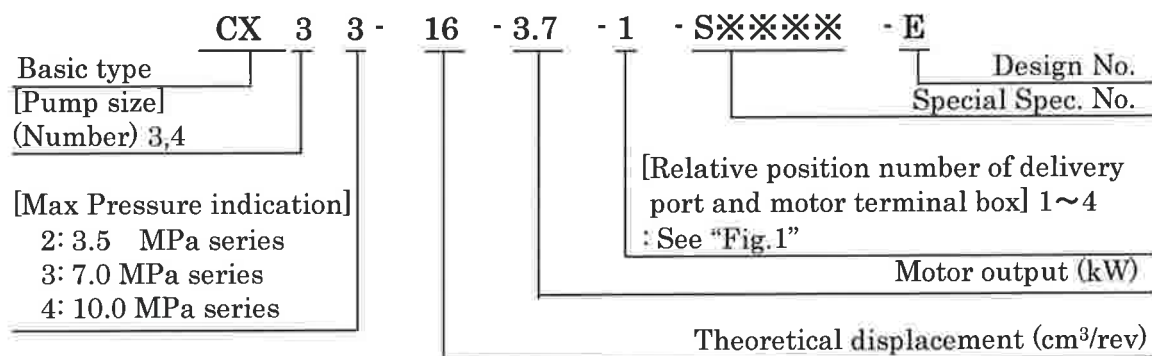


Fig 1. Relative position number of delivery port and motor terminal box.
※View from the motor fan cover side.

2) Suction pressure of pump

Please set the suction pressure of pump to $-0.03 \sim +0.03 \text{MPa}$ ($-0.3 \sim +0.3 \text{kgf/cm}^2$).

3) Suction filter

- a) Please make sure to install suction filter to pump suction side.
- b) For mesh size, please choose the range of 60~150 meshes according to installation environment and operating conditions of the unit.
- c) For the capacity of filter, please select enough size in consideration of clogging of filter .

4) Suction and Delivery circuit

- a) Pump can be damaged caused by air suction or coolant bubble, so please make sure to install that the pump suction port would be soaked into the coolant at all time.
- b) When you install the piping on the suction port, please adjust the height to prevent that pump draw the sludge stagnating on the bottom of the tank in.
- c) In the case that the pipe connected to the delivery port is the steel, it may cause a risk or unit oscillation, noise increasing and external load for pump, so we recommend to use a rubber hose.
- d) In the case of installing the piping, please make sure to clean or neutralize acid in the pipe before installation.

5) Wiring

⚠ WARNING ⚡ Please check the voltage and frequency written in nameplate are consistent with those you supply.
It may cause a risk of burn or fire.

⚠ WARNING ⚡ Please connect the power cable and lead wire of motor according to connection diagram in terminal box or this manual.
Otherwise, it may cause a risk of electric shock and/or fire.

⚠ WARNING ⚡ Do not bend, pull, or pinch the power cable or lead wire of motor forcibly.
It may cause a risk of electrical shock.

⚠ WARNING ⚡ Wiring must be conducted by personnel having expertise.
It may cause a risk of burn or fire.

⚠ WARNING ⚡ When measuring insulation resistance, do not touch the terminals.
It may cause a risk of electrical shock.

⚠ WARNING ⚡ Please note motor is not provided with protection device.
Please make sure to provide overload protection device.
We recommend you also provide protection device other than for overload(earth leakage breaker etc.).

⚠ WARNING ⚡ Make sure to ground the earth terminal.
Otherwise, it may cause a risk of electrical shock.

a) Power cable

- If the wiring distance is long, because voltage drop becomes high, make sure to use the wire of appropriate diameter.
- Please wire so that the cable is not damaged at cable inlet during operation.

b) Connection of lead wires

- For connection between the power cable and lead wires of motor, please refer to "Fig.2".

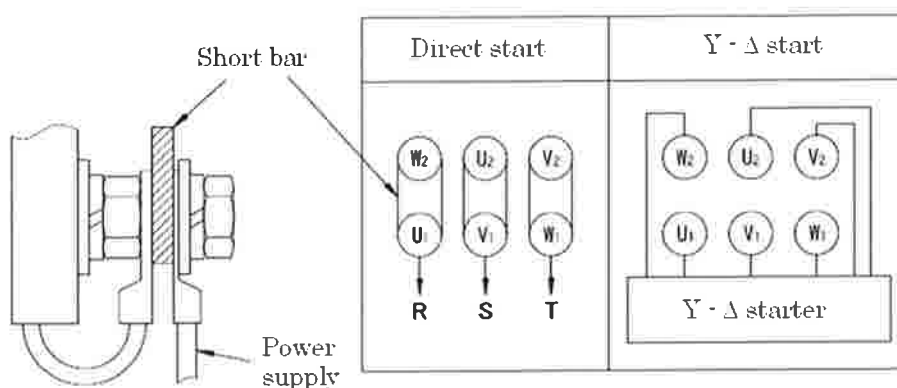


Fig. 2 Connecting diagram



1. Please do not short-circuit between wires.
2. In case of Y - D start connection, please remove the short bar.

c) Grounding

You can find earth terminal provided inside the terminal box, then make sure to ground it.

d) Procedure of wiring

- ① Remove the terminal box cover.
- ② Mount the crimp-type terminal lug to power cable and clamp it.
- ③ After connection, make sure to mount the terminal box cover in place again.

6) Outlet Pressure

a) Maximum working pressure varies according to combination of pump and motor. Please refer to "Table 1". You can not use the pump at the condition exceeding maximum working pressure and 100% of motor load. (You can use the pump at the condition exceeding 100% of motor load according to working condition. Please contact us.)

b) Surge pressure

When you turn the solenoid valve ON and OFF, surge pressure occurs on pressure line and it will have a bad influence to the pump or other equipment. Give your consideration to design of circuit to avoid surge pressure possibly.

Table 1. List of combinations of pump and motor

Model No.	Motor output (kW)	50Hz(1500rpm)		60Hz(1800rpm)	
		Delivery (L/min)	Maximum working pressure MPa(kgf/cm ²)	Delivery (L/min)	Maximum working pressure MPa(kgf/cm ²)
CX32-10	2.2	5.8	-	9.2	3.4(35) *
CX32-12.5		8.8	3.4(35) *	13.0	3.4(35) *
CX32-16		11.6	3.4(35) *	16.6	3.4(35) *
CX33-10		5.4	6.9(70)*	9.9	5.9(60)
CX33-12.5		10.5	5.4(55)	15.8	4.4(45)
CX33-16		15.2	4.4(45)	21.5	3.4(35)
CX33-10	3.7	-	-	9.1	6.9(70) *
CX33-12.5		8.7	6.9(70) *	12.7	6.9(70) *
CX33-16		11.4	6.9(70) *	17.0	6.4(65)
CX34-10		5.9	9.8(100) *	9.0	9.8(100) *
CX34-12.5		8.8	9.8(100) *	15.0	7.4(75)
CX34-16		14.4	7.4(75)	20.6	5.9(60)
CX42-20		16.3	3.4(35) *	22.7	3.4(35) *
CX42-25		22.0	3.4(35) *	30.1	3.4(35) *
CX42-31.5		30.0	3.4(35) *	42.0	2.9(30)
CX43-20		17.3	5.9(60)	26.5	4.4(45)
CX43-25	26.6	4.4(45)	36.1	3.4(35)	
CX33-16	5.5	-	-	17.3	6.9(70) *
CX34-12.5		-	-	11.7	9.8(100) *
CX34-16		10.0	9.8(100) *	15.8	9.3(95)
CX42-31.5		-	-	41.7	3.4(35) *
CX43-20		16.3	6.9(70) *	22.9	6.9(70) *
CX43-25		22.3	6.9(70) *	32.3	5.9(60)
CX43-31.5	34.1	5.4(55)	46.4	4.4(45)	
CX34-16	7.5	-	-	18.0	9.8(100) *
CX43-25		-	-	31.2	6.9(70)*
CX43-31.5		31.2	6.9(70) *	42.8	6.4(65)
CX44-20		17.3	9.8(100) *	24.0	9.8(100) *
CX44-25		23.5	9.8(100) *	34.2	7.8(80)
CX44-31.5	35.9	7.4(75)	49.1	5.4(55)	

· This table shows the values at 1mm²/s of viscosity.

· The values marked with * are maximum working pressure of the pump.

7) Coolant

a) Density of coolant

In case of using water-soluble coolant, please control the density of coolant to more than 2%.


b) Temperature of coolant

Please use coolant within the range of 0~45°C of temperature.

c) Pollution degree

We recommend you use coolant filtered by about 20~30 μ m filter.

8) Operation environment

 **DANGER** : Please do not use in explosive atmosphere.

Please do not use in unusual environment such as high temperature and high humidity , etc..
Otherwise, it may cause a risk of fire and human injury.
Please use under the following conditions.

Ambient temperature: -15~50°C

Relative humidity : 0~95%RH

This product is intended for indoor use.
Please contact us for use under special environment.

4. Notes on operation

1) Cleaning inside the tank

Please clean the inside of tank before putting coolant into the tank.

We recommend a regular implement of a tank cleaning for damage prevention of the unit.

2) Putting coolant

a) Please put clean coolant sufficiently.

b) If putting coolant by electrical pump, etc., the coolant may foam.

In this case, operate the pump after foam fade outs.


3) Confirmation of rotating direction


 : If operating with reverse rotation, pump function may be impaired.

Please confirm the rotating direction by that of motor fan. The correct rotating direction of motor fan is clockwise.

When checking the rotation, make sure to operate the motor with no inching. Make sure that operating time of motor during inching operation is 0.5~1 second.

4) Start the operation of pump

 : Please avoid on-load start. On-load start may cause the damage inside the pump.

 : Please avoid to operate in the condition of no coolant in the pump. it may cause the damage inside the pump.

Before the start of the pump, air in the pump must be released.

For the first operation of the unit or operation after replacement of coolant or cleaning of suction filter, please release the air as follows and start the continuous operation.

Start the pump by inching

a) Check the tank is filled with coolant

b) Operate the motor with no load for 5~10 times intermittently. Make sure that operating time of motor during intermittent operation is 0.5~1 second.

c) When you repeat inching, noise of suction of air will fade out gradually. After the noise fade outs, start the continuous operation. If noise of suction of air does not fade out, there may be the suction port is not immerse in coolant, therefore please increase quantity of infusion of coolant.

5) Trial operation

After the start of pump, start the trial operation paying your attention to the following.

- a) When you increase the pressure, please be careful of operation noise of pump.
Check there is no noise of air mixture and increase the pressure gradually.
- b) If noise of air mixture does not fade out, there may be foams of coolant has not disappeared sufficiently.
Please operate again after the foam disappears.

5. Maintenance procedure

Main check items, interval and criterion for determination are shown in "Table 2".

1) In case of a suction filter is installed in the circuit (Cleaning)

If you feel operating noise has changed from that when installed, please check the suction filter.

The status of filter clogging varies due to primary filtration of the chip and installation environment, etc.. In general, you should check the filter once per 1~3 months.

2) Control of coolant

When using coolant for long time, it may rot or sludge may grow in the tank.
Please make sure to renew the coolant at regular interval.

Table 2 Check items, interval and criterion for determination

Item	Method	Interval	Criterion for determination	Note
A) Amount of coolant	level gauge	Always	the level of coolant shall not be lower than lower limit.	
B) Coolant	By seeing	Always	Coolant shall not rot and the sludge shall not grow in tank.	If it discolored or was contaminated remarkable, it is necessary to renew the coolant.
C) Suction filter	Disassemble and check	1~3 months	No clogging of filter	If the working time of machine tool is long, interval of check should be shortened. If suction filter clogs, operating noise of pump becomes loud.
D) Operating status of pump				
1) Noise of pump and motor	By hearing	1 month	Comparing with initial operating noise, it shall not be louder.	Be careful of loosening of suction pipes by vibration.
2) temperature of motor	Thermometer	1 month	Comparing with initial operating temperature, it shall not be hotter.	Pressure shall not increase.
3) Vibration of pump and motor	Touch	1 month	No abnormal vibration	Check also delivery pipes of pump.
4) Delivery of pump	Pressure	1~3 months	Pressure does not lower.	
E) Pump disassembling check	Return to us	2~3 years	Abrasion of components	

6. Troubleshooting

When the following troubles occur, please stop the motor immediately and check according to “Table 3” and “Table 4”.

- 1) Coolant is not issued.
- 2) Pressure does not increase.
- 3) Noise of pump or motor is big.

⚠ WARNING : Before check, please make sure to turn the power OFF and remaining pressure in circuit is released.

7. Disassembly, assembly and repair

Please contact us for repairing pump and motor.

⚠ CAUTION : Please do not disassemble or reconstruct the pump and motor without our approval.
If the pump and motor are disassembled or reconstructed without our approval, it is beyond the scope of our warranty and we shall be no responsible for such disassembly or reconstruction.

When you remove the pump from motor for replacement of pump only, or when you connect the pump to motor, please remove or connect according to the following.

⚠ WARNING : Before removal of pump and motor, please make sure to turn the power OFF and remaining pressure in circuit is released.

<Removal>

- a) Remove Hexagon head bolt.
- b) Pull pump and remove it from the motor.

Note: If it is too tight to remove, there are two tapped mounting holes on the pump side, and you can screw M14×P2 bolts into those holes. Please turn those bolts at a time, then you can pull the pump off from the motor, just like as tap bolts.

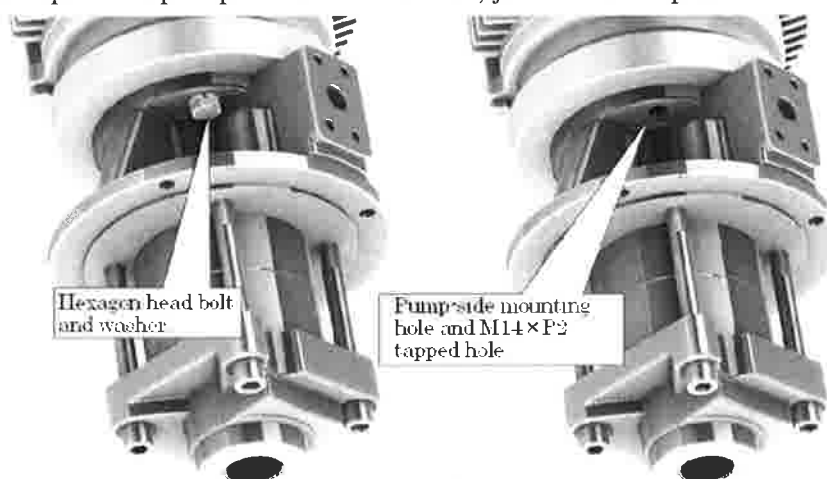


Fig. 3

<Connection>

- a) Insert the shaft of pump into shaft of motor.
- b) Check the position of terminal box of motor and delivery port of pump are correct, then connect the pump to motor by bolt and washer.

Table 3. Causes and actions to be taken for general troubles on Coolant pump.

Trouble	Cause	Action
A) Coolant is not issued from pump.	Rotating direction of motor is wrong. (Regular: Rotating direction of motor fan is clockwise.)	Stop the motor immediately, then repair to correct direction.
	Level of coolant is low.	Fill coolant to upper limit of level gauge.
	Suction filter clogs.	Clean the suction pipe or suction filter. If the clogging is too terrible, please replace coolant with new one.
	Air is sucked from suction port.	Check the amount of the coolant is appropriate by level gauge. Repair the packing of pipe connection or tighten the fitting sufficiently.
B) Pressure does not increase.	Pump shaft does not rotate.	Check the motor fan can be rotated easily by hands . If it can not, the inside of pump may be damaged.
	Set pressure of relief valve is low.	Adjust to correct value by precise pressure gauge.
	Relief valve is stuck.	Disassemble and clean the pressure adjusting part, modify or replace the components.
C) Noise of pump	There is much leakage inside circuit system.	Block the circuit in order, check the components and modify or replace the components.
	Coolant in reservoir is foaming.	Check if air is not sucked from suction pipe.
D) Abnormal heat of pump	Part of suction filter clogs.	Clean suction filter.
	Abrasion of moving part of pump itself.	Replacement of pump
	Over-pressure	Set the pressure again.
E) Remarkable rise of coolant temperature	Coolant is not sucked.	See Item A).
	Abnormal increase of internal leakage due to trouble of pump	Replace the pump.

Table 4. Causes and actions to be taken for general troubles on the equipment

Trouble	Cause	Action
A) The motor does not start with no load.	The motor is not powered.	Check if it is powered.
	Two of jointing wires are bad.	Modify the bad part.
	Error of operation or contact of switches and actuator.	Check the jointing wires and connection.
B) Abnormal noise	Abrasion damage of bearing. Single phase drive.	Replace the bearing. Check the power supply by voltmeter.
C) Reverse rotation	Wrong wire connection	Repair to correct wire connection with connecting diagram.
D) Fuse is broken.	Coil winding and lead wires are short-circuited. Overload	Check the short-circuited point and repair it. Lower the load to appropriate value.
	Lack of capacity of fuse	Replace with suitable one.
E) Rotation speed does not increase.	Wrong connection of star delta actuator.	Connect properly.
F) Howling	Over-current and heating due to contact of rotor and stator.	Replace and repair the motor.
	The spacing between rotor and stator is not uniform	Replace and repair the motor.
	One phase of coil winding of stator is short-circuited.	Replace and repair the motor.
G) Over-current relay operates. Switch is heating.	Wrong selection of the relay, lack of capacity of switch. Overload	Replace with suitable one. Lower the load to appropriate value.
	Unbalance of power supply Voltage drop Overload	Contact the electric power company. Contact the electric power company. Lower the load to appropriate value.
I) The speed decreases immediately.	Voltage drop	Contact the electric power company.
	Overload	Lower the load to appropriate value.
	Trouble of star delta actuator	Adjust the contact part.

Code	Qty	Style	
A	1	Pump	
B	1	Motor	
C	2	Hex head bolt	
D	2	Spring washer	
E	1	Pipe flange	※

※Factory default : Not attached
(Prepackaged with mounting bolts and O-ring)

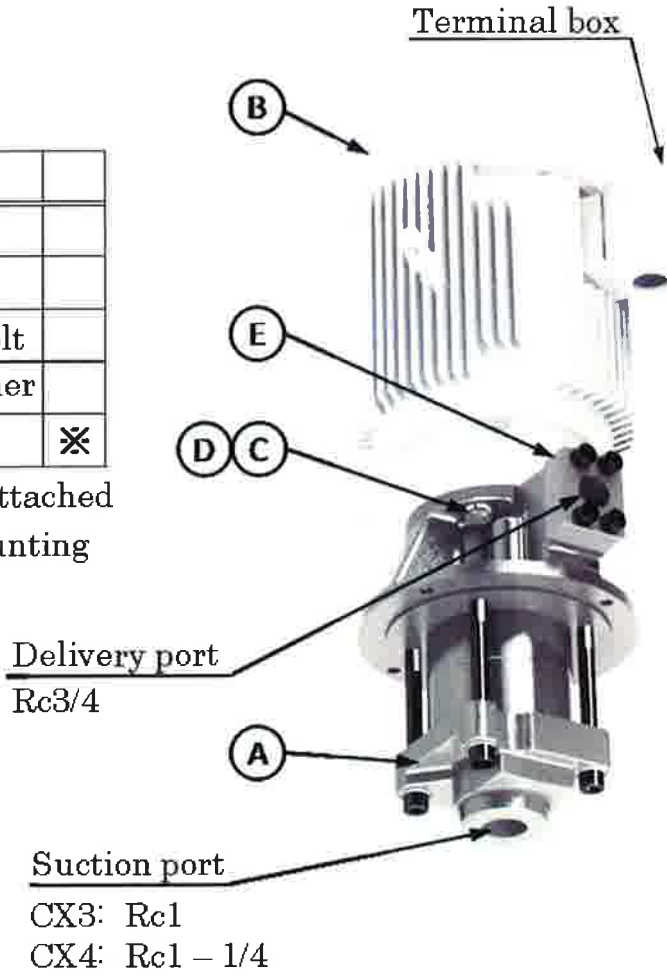


Fig. 4 Assembly drawing of the pump with motor.

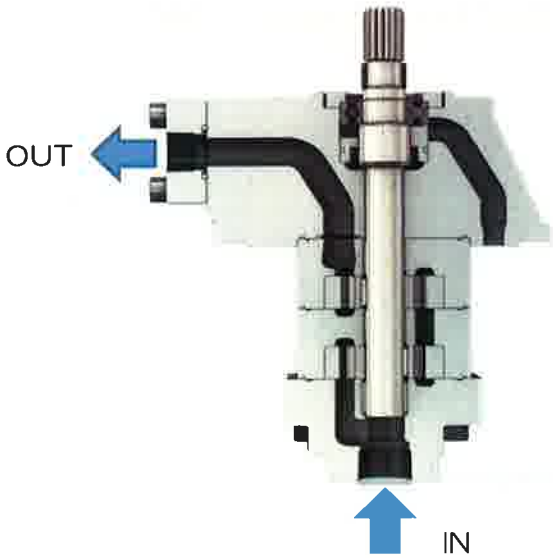
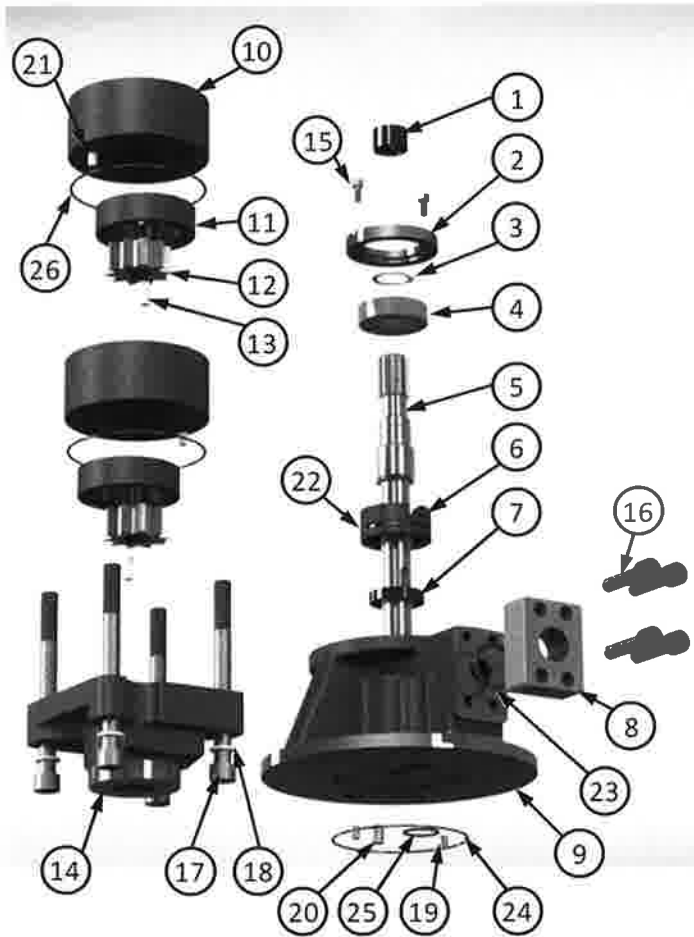


Fig. 5 Structural drawing of the pump.



Code	Qty	Style
1	1	Rubber bush
2	1	Bearing hold
3	1	Snap ring
4	1	Ball bearing
5	1	Shaft
6	1	Seal housing
7	1	Shaft seal
8	1	Pipe flange
9	1	Front cover
10	※	Gear housing
11	※	Ring gear
12	※	Pinion gear
13	※	Key
14	1	End cover
15	2	Hex socket head bolt
16	4	Hex socket head bolt
17	4	Hex socket head bolt
18	4	Spring washer
19	2	Pin
20	1	Pin
21	※	Pin
22	1	O-ring
23	1	O-ring
24	1	O-ring
25	1	O-ring
26	※	O-ring

※ Quantity changes by a max pressure indication (2~4) of pump model.

Fig. 6 Exploded drawing of the pump.

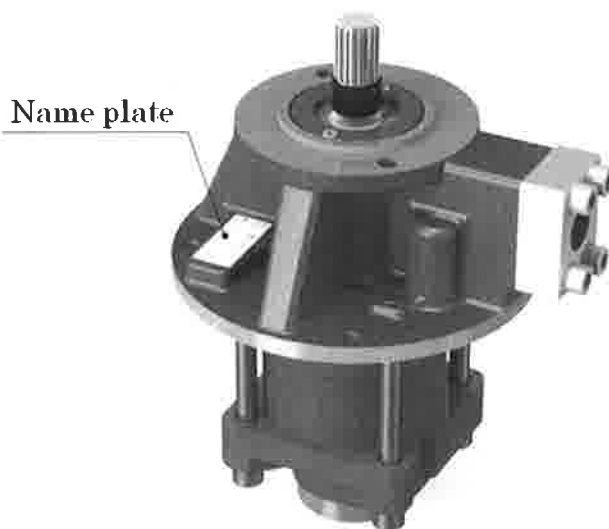


Fig. 7 Appearance of the pump.

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